



KÖSTER Joint Tape 30

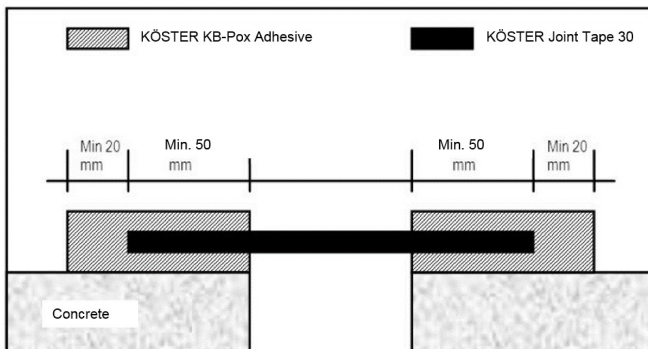
Technical Data Sheet J 830 020

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Elastic sealing tape for waterproofing joints and irregular cracks

Features

KÖSTER Joint Tape 30 is a thermoplastic tape for sealing expansion and dilatation joints and irregular cracks. KÖSTER Joint Tape 30 is UV resistant, highly elastic, and can withstand extreme movements. The Joint Tape System consists of the KÖSTER Joint Tape 30 and KÖSTER KB-Pox Adhesive (a 2 component epoxy based, thixotropic high performance adhesive) which are applied as a system.



Technical Data

Width	30 cm
Color	RAL 7045 grey
Elongation at break EN ISO 527-3	> 400 %
Tear growth resistance EN 12310-2	> 600 N / cm
Tear resistance lengthwise EN ISO 527-3	> 9 MPa
Tear resistance crosswise EN ISO 527-3	> 6 MPa
Resistance to cold / heat SIA 280/3	- 30 °C to +8 0 °C
Hardness (Shore A) ISO 868	80
Resistance to bitumen DIN 16726	Resistant
Peel of strength	> 20 N/ 10 mm
Resistance to water pressure EN 1928	> 8.0 bar
Resistance to UV radiation SIA V280/10	> 7500 hours
Chemical resistance	Water and bitumen based waterproofing products, water, Sea water, waste water, UV radiation, hydrolysis, micro-organisms
pH resistance	pH = 2 to 10 (below + 30 °C) pH = 5 to 10 (below + 40 °C) pH = 6 to 8 (below + 60 °C)
Limited resistance to	Acids and alkalis, organic solvents such as Esters and Ketons

Fields of Application

- Waterproofing horizontal and vertical dilatation joints
- Waterproofing wide and irregular cracks
- Connection joints of slabs and walls
- Suited substrates are concrete, mortar, wood, metal, steel, aluminium, glass fiber reinforced plastics, epoxy mortar, natural and artificial stone, and many other building materials.

Typical application areas

- Terraces and balconies
- Facades
- Wet rooms
- Foundations and curtain walls
- Concrete pipes
- Water basins
- Swimming pools
- Dilatation joints
- Tunnels
- Park houses
- Power plants
- Wastewater tanks, waste water treatment plants, etc.

Substrate

Surfaces must be clean, dry, sound, and solid. On damp surfaces the pull off strength should be tested. Dust, oil, grease, old coatings, laitance, efflorescence, rust, curing compounds, wax, formwork release agents, and similar contaminants must be removed prior to application. Concrete surfaces: If necessary, the substrate has to be sanded, ground, or shot blasted to guarantee an optimal adhesion of KÖSTER KB-Pox Adhesive. Metal surfaces: Must be cleaned to SA 2 ½ standard.

Application

KÖSTER Joint Tape 30 can be welded with a hot air welding machine set to + 270 °C. The maximum temperature allowed for welding is + 300 °C. Welding of the tape should be carried out prior to the application. Before welding the tape, roughen the seam area with a wire brush or a scotch brite. To weld the tape, place it on a level substrate and heat the overlapping ends with a hot air gun. Press the ends of the tape together firmly using the KÖSTER Rubber Hand Roller. In this way lengths greater than 20 m (the length of 1 roll) can easily be made on site.

1. KÖSTER KB-Pox Adhesive is applied to the prepared substrate on both sides of the joint so that both sides of the KÖSTER Joint Tape 30 are embedded into the adhesive at least 50 mm. The layer thickness of the KÖSTER KB-Pox Adhesive should be approx. 1 - 2 mm.
2. The KÖSTER Joint Tape 30 is then immediately embedded into the fresh adhesive and pressed into the adhesive using a hand roller or a similar suited tool. Make sure that the tape has complete contact to the adhesive.
3. A second layer of KÖSTER KB-Pox Adhesive is then applied on top of the KÖSTER Joint Tape 30 so that the edges of the

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KÖSTER Joint Tape 30 are over-coated at least 50 mm. Also apply KÖSTER KB-Pox Adhesive so that it covers the substrate next to the tape at least 20 mm.

Do not stress the system for at least 48 hours after application. Protect the freshly applied system from water, rain and frost until it is fully cured.

Consumption

Approximately 1.5 kg of KÖSTER KB-Pox Adhesive per meter KÖSTER Joint Tape 30

Cleaning

Fresh epoxy adhesive can be removed with KÖSTER Universal Cleaner. Cured material can only be removed mechanically.

Packaging

J 830 020 d:1mm, b:300mm, l:20m / 20 m roll

Storage

Store the material in a cool and dry place. In originally sealed packages it can be stored for a minimum of 12 months.

Other

- Do not apply below +5 °C or if temperatures below +5 °C are expected within the next 24 hours
- Do not apply the system on wet or frozen surfaces
- Do not apply the system on sanding or weak surfaces. If in doubt, test the pull off strength
- Cold temperatures prolong and warm temperatures shorten the pot life and curing time of the epoxy adhesive
- High levels of humidity may prevent proper curing of the epoxy adhesive
- For application of the system as part of a negative side waterproofing, please contact our Technical Service
- In areas which are stressed by traffic, the system should be mechanically protected from damage with protective metal plates

Related products

KÖSTER KB-Pox Adhesive	Prod. code J 120 005
KÖSTER Joint Tape 20	Prod. code J 820 020
KÖSTER Universal Cleaner	Prod. code X 910 010
KÖSTER Spatula	Prod. code X 987 001

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